



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4935-1

Job Sheet 172995



Part No: D4935-1

Job Qty: 30 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/04/01
100	Waterjet	30 pcs	3/3/18	3/3/18	0.00	1.09	Waterjet1		SC 18/04/01
110	QC	30 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/01
120	QC	30 pcs	3/3/18	3/3/18	0.00	0.00	QC8-5		38
130	Brake NC	30 pcs	3/3/18	3/3/18	0.01	0.43	Brake NC 2		DAS 18/04/01
140	QC	30 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
150	HandFinish	30 pcs	3/3/18	3/3/18	0.00	0.33	HandFinish1		SA 18-04-18
160	QC	30 pcs	3/3/18	3/3/18	0.00	0.00	QC7-4		BR 18-4-20
170	Powdercoat	30 pcs	3/5/18	3/5/18	0.00	0.34	Powdercoat11		BR 18-4-20
180	QC	30 pcs	3/5/18	3/5/18	0.00	0.00	QC3		11 APR 2 2018
190	Packaging	30 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		APR 2 5 2018
200	QC21-SA	30 Ea	3/5/18	3/5/18	0.00	0.00	QC21		21 APR 2 5 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr as required
Descriptions: 170 - START TIME: 9:15 OVEN TEMPERATURE: 300 FINISH TIME: 9:45 11.58839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3390 sf (.0113 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	247	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 3:17 PM dart.logan.david



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Container No: S057126



Part: D4935-1

Job No: 172995

Serial No/Batch: S057126

Revision:

Inspector:

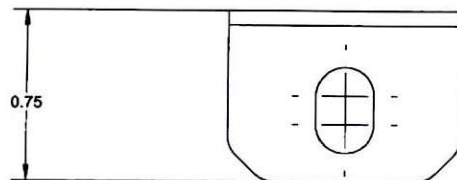
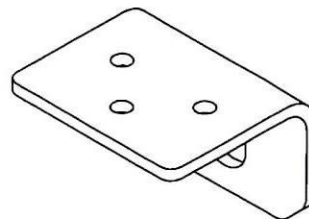
Date: 04/01/18

Order Notes

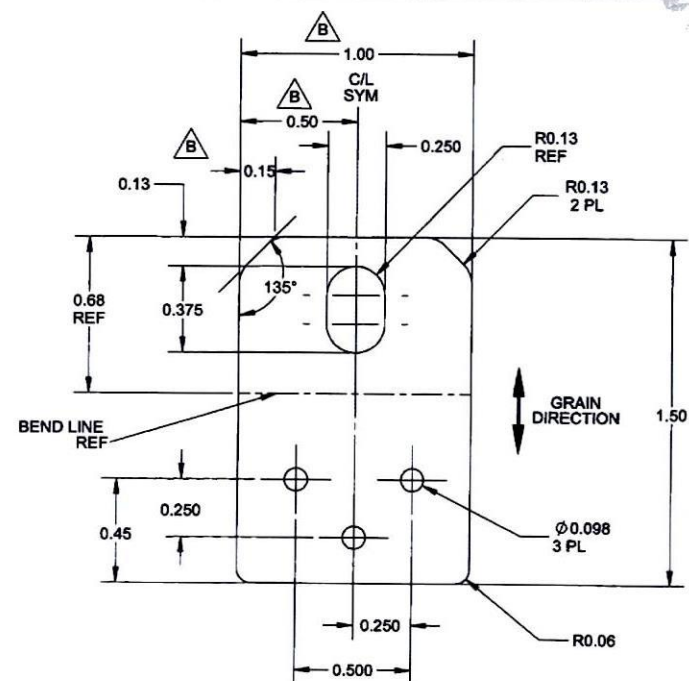
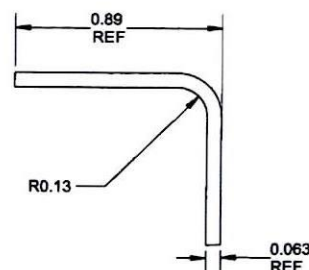
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/26/18 3:18 PM dart.lavoie.chantal

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **172995**
20180226



D4935-1 EAPS MOUNTING BRACKET



D4935-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: D4935-1: MAKE FROM D4935-1F
D4935-1F: 6061-T6/T62 ALUMINUM SHEET PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209, REF DART SPEC M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK GLOSS" (4.3.5.13) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.01 LBS

RELEASED
2014-06-16

B	ADD 0.15 X 45° CHAMFER, 2 PL, 1.00 WAS 1.09	DB	14.01.16
A	NEW ISSUE	DB	13.10.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	DD	D4935	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	EAPS MOUNTING BRACKET	NTS
DATE	14.01.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	